AMENDMENTS TO THE SPECIFICATION

Please replace Paragraph [0029] with the following paragraph rewritten in amendment format:

[0029] In the preferred embodiment, the valve member 54 is an aluminum insert that is over-molded with a suitable resilient material such as rubber, or any known elastomer, in the appropriate place. More specifically, it should be appreciated by those having ordinary skill in the art that the material of the sealing surface may be made of any known composition that is slightly yielding, yet highly resilient, such as nitrile, which may be bonded, or over-molded to the valve element 46 member 54.